

## BAKED-ON WB CLEAR COAT AC 31508



Spraying



Waterborne

### PROPERTIES

Top of range acrylic baked-on WB Clear Coat:

- Applicable on baked-on WB Base Coat AC
- High hardness
- High durability
- Higher energy-efficiency compare to the application of a powder varnish
- Accelerated drying process: 20' at 160°C
- Excellent spreading rate
- Low VOC

### PERFORMANCES

TESTS	RESULTS
<b>Cross-cut adhesion test</b>	Cot. 0
<b>Direct shock 1kg/50cm.</b>	No significant damage
<b>Compliant</b>	Powder base coat
<b>Chemical resistance</b>	OK (Oil / grease / MEK / Xylene)
<b>Stone chipping</b>	No significant damages
<b>Degrees of gloss available</b>	5% / 20% / 95%

#### BASIS

Waterborne

#### SUBSTRATES

Aluminum tubular frames

#### TECHNOLOGY

Acrylic

#### Technical Data

<b>Solids by weight</b>	28 to 32%
<b>VOC</b>	90 to 165 g.L <sup>-1</sup>
<b>Spreading rate m<sup>2</sup>/kg</b>	a.o. 12 to 14 m <sup>2</sup> / 20 μm dry

