

## BAKED-ON WB BASE COAT AC 31508



Spraying



Waterborne

### PROPERTIES

Top of range acrylic baked-on WB Base Coat:

- Available tone effects: solid, metallic and pearlescent
- Compliant with a 2 or 3 layers coating system and overcoatable with baked-on WB varnish AC 31508
- Excellent applicability particularly with electrostatic disk or bell cup

- Excellent opacifying property
- Excellent direct adhesion to aluminum
- Accelerated drying process: 30' RT + 20' at 160°C
- Good spreading rate
- Low VOC

### PERFORMANCES

TESTS	RESULTS
WB decals adhesion	OK
Cross-cut adhesion test	Cot. 0
Direct shock 1kg/50cm.	No significant damage
No yellowing effect	Up to 195°C
Compliant	-powder primer -powder clear coat

#### BASIS

Waterborne

#### SUBSTRATES

Aluminum tubular frames

#### TECHNOLOGY

Acrylic

#### Technical Data

<b>Solids by weight</b>	35 to 55%
<b>VOC</b>	160 to 200 g.L <sup>-1</sup>
<b>Spreading rate m<sup>2</sup>/kg</b>	a.o. 13 to 16 m <sup>2</sup> / 20 μm dry



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[contact@alterpaint.fr](mailto:contact@alterpaint.fr)  
[kontakt@alterpaint.de](mailto:kontakt@alterpaint.de)

Fr: +33 2 54 45 52 00  
Ger: +49 62 20 314 074  
Asia: +65 64 39 65 22

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