

BAKED-ON WB CLEAR COAT AC 31508



Spraying



Waterborne

PROPERTIES

Top of range acrylic baked-on WB Clear Coat:

- Applicable on baked-on WB Base Coat AC
- High hardness
- High durability

- Higher energy-efficiency compare to the application of a powder varnish
- Accelerated drying process: 20' at 160°C
- Excellent spreading rate
- Low VOC

PERFORMANCES

TESTS	RESULTS
Cross-cut adhesion test	Cot. 0
Direct shock 1kg/50cm.	No significant damage
Compliant	Powder base coat
Chemical resistance	OK (Oil / grease / MEK / Xylene)
Stone chipping	No significant damages
Degrees of gloss available	5% / 20% / 95%

BASIS

Waterborne

SUBSTRATES

Aluminum tubular frames

TECHNOLOGY

Acrylic

Technical Data

Solids by weight	28 to 32%
VOC	90 to 165 g.L ⁻¹
Spreading rate m²/kg	a.o. 12 to 14 m ² / 20 μm dry



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